

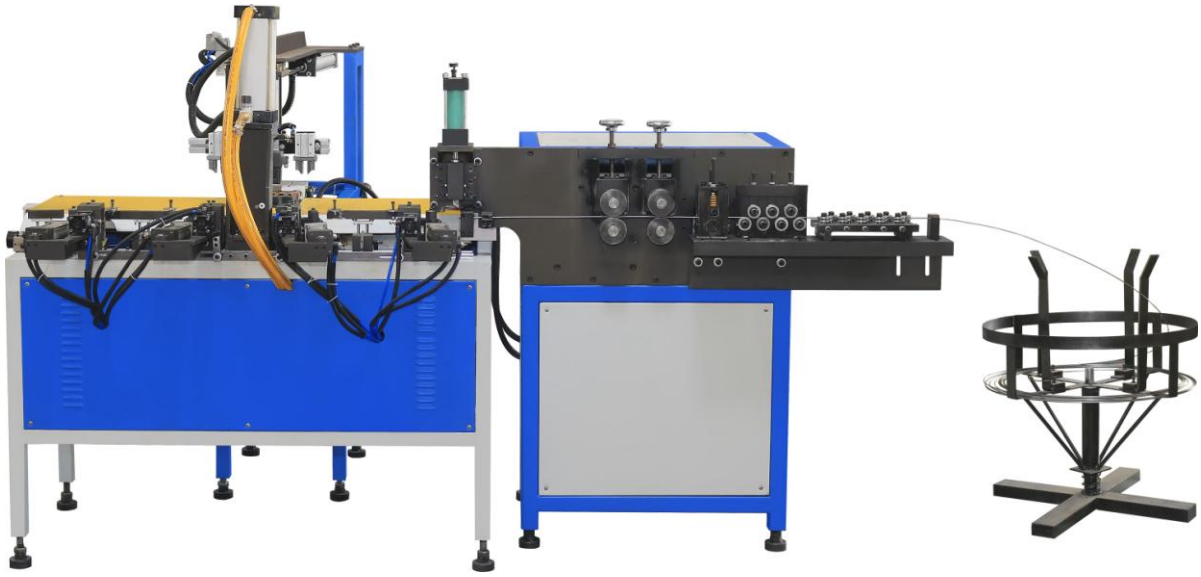


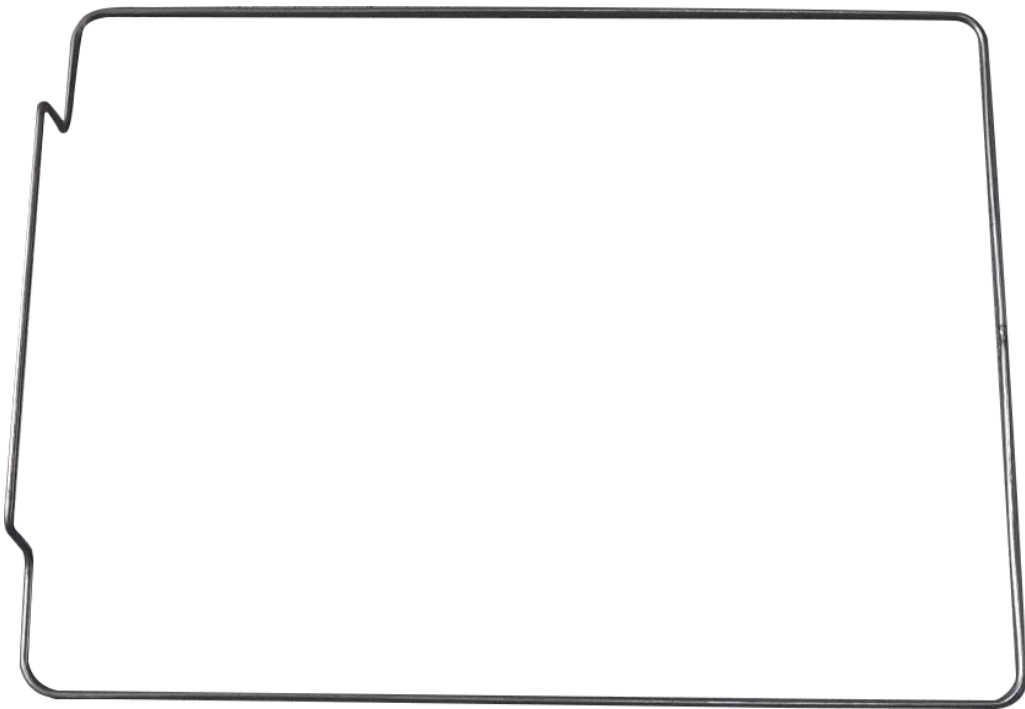
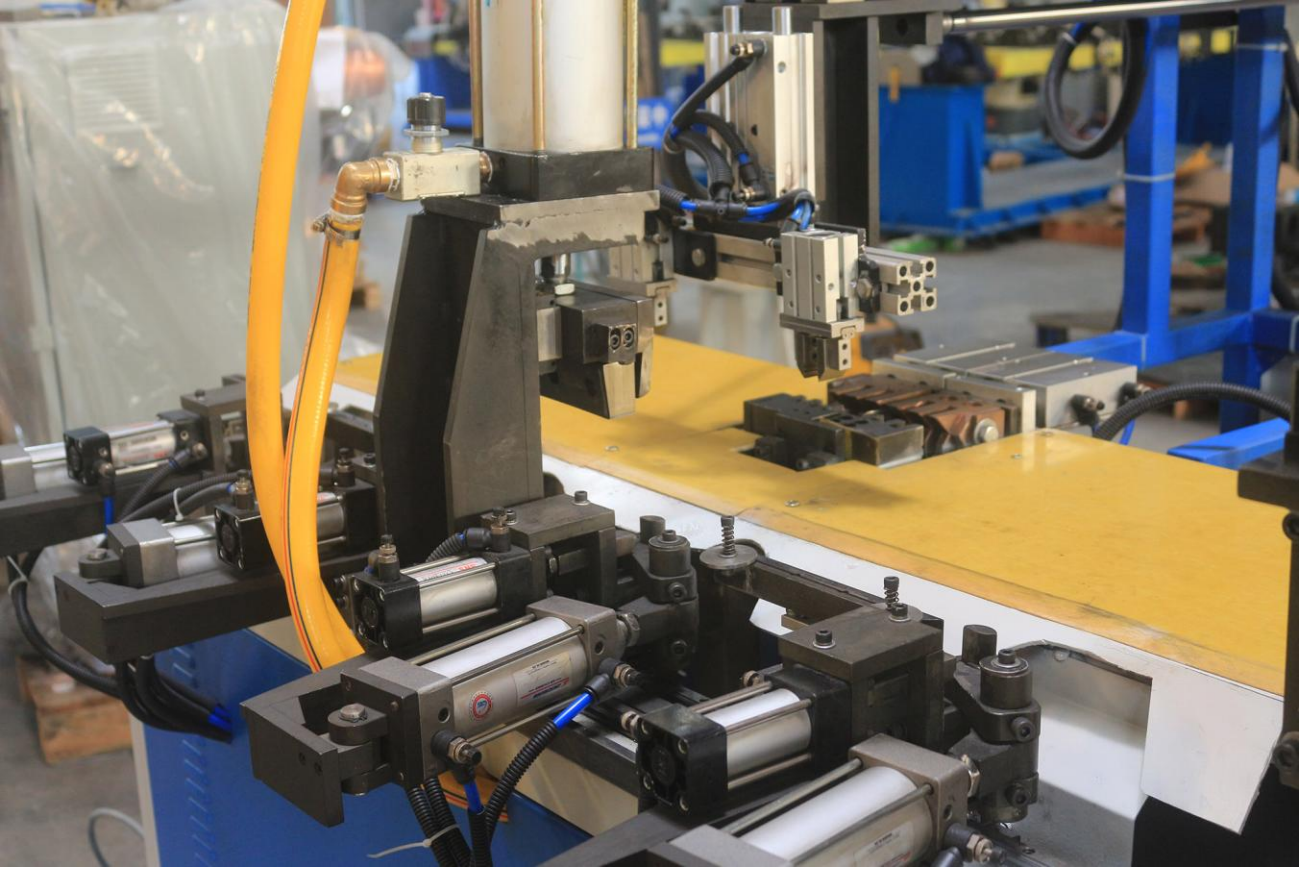
GUANGDONG HWASHI TECHNOLOGY INC.

TECHNICAL PROPOSAL of

Wire Frame Straightening, Cutting, Bending, Butt
Welding Machine, and Forming Machine
with Unloading

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1. Technical Parameters

No.	Items	Parameters	
1	Welding Power Source	MF DC Power	AC Power
2	Rated Power	25KVA	50KVA
3	Input Voltage	Three-phase 415V±10%	Two-phase 415V±10%
4	Duty Cycle Rate	50%	50%
5	Welding Schedules	101 types	16 types
6	Frequency	1000HZ	50HZ
7	Output Method	DC	AC
8	Max. Output Current	25KA	21KA
9	Program Section Time Adjusting Range	0~9999ms	0~99 cycle
10	Suitable Wire Diameter	3.5-8mm	
11	Control Method	PLC	
12	Forming Method	Punching	
13	Four angles Bending Method	Hydraulic bending	
14	Product Size Range	700-800mm	
15	Productivity	200pcs/hour	
16	Operation Method	Touch Screen+button	
17	Water Temperature	10-20℃	
18	Water pressure	0.1Mpa	
19	Air pressure	0.6Mpa	
20	Machine dimension	2500mm(L)X1200mm (W)	

Youtube working video link:

<https://youtu.be/TriPck-NdiE>